



Scratch, Brown & Finish Coat Stucco



Longleaf Scratch, Brown & Finish Coat Stucco Mix – a preblended engineered mix of high grade professional aggregate and Type S Masonry Cement.

Product Name:

Longleaf Scratch, Brown & Finish Coat Stucco Mix

Manufacturer:

Longleaf Packaging, LLC
621 Good Farm Rd.
Vance, SC 29163
www.longleafpackaging.com

Package Size:

80 lb.

Features & Benefits:

- Interior or exterior usage
- Two or three coat system applications

Application:

- Scratch, Brown & Finish Coats
- Application over lath

Water Coverage/Yield:

80 lb bag will cover approximately:

- 9-10 ft² at 3/4" thick
- 13-15 ft² at 1/2" thick

Technical Information:

ASTM International

- ASTM C91 Standard Specification for Masonry Cement
- ASTM C926 Standard Specification for the Application of Portland Cement Based Plaster

Mortar	Average Compressive Strength		Water Retention Min. %	Air Content Max. %
	Minimum	(MPa)		
Type S	28 days 1800	(12.4)	75	18
Type N	28 days 750	(5.2)	75	18

Workmanship:

This product should be installed in accordance of the applicable ASTM standards and the local building codes. Follow traditional industry best practices appropriate for the application and all weather conditions. Good workmanship along with proper design and details will assures adequate, reliable, and a watertight construction.

Longleaf requires that when using this product in any application or as part of any project that includes this product, the contractor/professional will test all the project components together for compatibility, performance and long-term intended use with accordance with the ASTM standards and industry standards before any construction or use. Written



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documentation of tests conducted should be acceptable to the contractor/professional. Test results must include the means and methods of application, products used, individual projects conditions and any other standard tests performed. All approved mock ups or samples should be retained until project is completed.

Mixing Instructions:

Mix with a mechanical mixer. For best results the mortar mix should be mixed for 5 minutes, let rest for 2 minute and then mixed again for an additional 2 minutes.

For silo mixing: Use the same approximate water ratio and follow same procedures.

For consistency of finish and color, joints should be struck with consistent timing, avoiding early or late tooling.

Caution:

Air, mix and substrate temperatures should be between 40°F (4°C) and 90°F (32°C)

NOTE: Proper application and installation of all Longleaf products are the responsibility of the end user.

Safety:

READ AND UNDERSTAND ALL THE INFORMATION ON THE SAFETY DATA SHEET (SDS) BEFORE USING THIS PRODUCT. SDS sheets are available at our website www.longleafpackaging.com under technical or call CHEMTREC at 800-424-9300.

WARNING: Wear protective clothing and equipment.

KEEP OUT OF REACH OF CHILDREN.

Limited Warranty:

The manufacturer warrants that this product shall be of merchantable quality when used or applied in

accordance with the manufacturer's instructions. This product is not warranted as suitable for any purpose other than the general purpose for which it is intended. For more warranty information, contact the Longleaf Packaging office.

Longleaf Packaging, LLC
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